Material Setup Other Process Supplier Process Unapproved FAULT CATEGORY FAULT CATEGORY Landing Gear General Bending Centre Not Concentric to O/S BOM/Route Hardware Over/Under tolerance Temperature/Cure Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other Ripples in Bend Drill Holes Offset	NCR: Y	'es / No	-			WORK ORDER NON-	CON	IFORN	AANCE / UP	DATE	QA Closed:	Date:	•
Part No.	Work Orde	or:		· · · · · · · · · · · · · · · · · · ·		DISPOSITION				AGAINST D	EPARTMENT	PROCESS	
Cause Date Step Qty Or Non-conformance Chief Eng Description Date Verification QC Inspector Doc/Data Caujo/Tooling Coperator Material Setup Other Doc/Data	Part N	lo.				Scrap Use-as-is		. f	Machining noforming	Small Fab Finishing		d. Eng. Coor. e/Packaging	Quality
Doc/Data Equip/Tooling Operator Material Operator Material Unapproved Unappro		Date	Sten	Otv		·	1					Verification	QC Inspector
Contact Cont		Date	1 3(0)	"			†						
Operator Material Setup Other Process Supplier Training Unapproved Landing Gear General Bending Centre Not Concentric to O/S Cracks Broken/Damaged Cracks Broken/Damaged Crushed/Crimped. Crushed/Crimped. Cutffs Cuffs Heat Treat Inspection Strip in Tube Inspection Strip in Tube Ripples in Bend Dother Cutfoo Short Misread Offset Misread Offset Other Other FAULT CATEGORY Ovalized Ovalized Ovalized Ovalized Pressure/Forced Inspection Incomplete Inspection Incomplete Inspection Incomplete Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Positioned Wrong Power Loss/Surge Other	ŀ												
Material Setup Other Process Supplier Process Unapproved FAULT CATEGORY FAULT CATEGORY Landing Gear General Bending Centre Not Concentric to O/S BOM/Route Hardware Over/Under tolerance Temperature/Cure Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other Ripples in Bend Drill Holes Offset	Operator												
Other Process Supplier Training Unapproved Process Supplier Training Unapproved Process Supplier Training Unapproved Process Supplier Unapproved Pressure/Forced Supplier Supp	Material												
FAULT CATEGORY Landing Gear General Grain Ovalized Pressure/Forced Temperature/Cure Weld Crushed/Crimped. Burrs Instructions Incomplete Part Lost/Missing Wrong Stock Pulled Cuffs Countersink Mislabeled Positioned Wrong Power Loss/Surge Other Other Offset Offset Offset Offset Other O	Setup												
Supplier Training Unapproved Unapproved Unapproved Unapproved Unapproved FAULT CATEGORY FAULT CATEGORY Landing Gear General Bending Centre Not Concentric to O/S Centre Not Concentric to O/S BOM/Route Hardware Hardware Unapproved Unapprov	Other												
Training Unapproved FAULT CATEGORY Landing Gear General Grain Ovalized Pressure/Forced Temperature/Cure Over/Under tolerance Temperature/Cure Over/Under tolerance Temperature/Cure Over/Under tolerance Over/	Process												
FAULT CATEGORY FAULT CATEGORY FAULT CATEGORY FAULT CATEGORY FAULT CATEGORY FAULT CATEGORY Fressure/Forced	Supplier				`								
Landing Gear General Grain Ovalized Pressure/Forced Over/Under tolerance Temperature/Cure Outline	Training									•			
Landing Gear Bending Bending Centre Not Concentric to O/S Cracks Broken/Damaged Burrs Crushed/Crimped Cuffs Countersink Countersink Burrs Countersink Countersink Burrs Countersink Countersink Burrs Countersink Mislabeled Mislabeled Pressure/Forced Temperature/Cure Weld Part Incorrect Weld Part Lost/Missing Wrong Stock Pulled Part Moved Positioned Wrong Power Loss/Surge Other Other	Unapproved		i	<u> </u>									
Bending Bend Grain Ovalized Pressure/Forced Centre Not Concentric to O/S BOM/Route Hardware Over/Under tolerance Temperature/Cure Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other Ripples in Bend Drill Holes Offset						······································	AUL	CATE	GORY				***
Centre Not Concentric to O/S Cracks Broken/Damaged Inspection Incomplete Crushed/Crimped Cuffs Contamination Hardware Inspection Incomplete Instructions Incomplete/Unclear Maintenance Heat Treat Inspection Strip in Tube Ripples in Bend Over/Under tolerance Inspection Incomplete Part Incorrect Weld Instructions Incomplete/Unclear Part Lost/Missing Part Moved Positioned Wrong Power Loss/Surge Other	Landir				_	7				Г	٠, ، ،	[70
Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other Ripples in Bend Drill Holes Offset	'						\vdash			-	_	toloranco	-
Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other Ripples in Bend Drill Holes Offset			Not Conce	ntric to	o/s -	· · · · · · · · · · · · · · · · · ·				-	⊣	 	-
Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other Ripples in Bend Drill Holes Offset		— i	<i>(c)</i>		-	1	-		•	Unclear	 	-	
Heat Treat Countersink Mislabeled Positioned Wrong Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other Ripples in Bend Drill Holes Offset		 -	/Crimpea	•	-	4			•	Officieal	⊣	331116	_ Wrong stock runea
Inspection Strip in Tube Ripples in Bend Cut Too Short Drill Holes Offset Power Loss/Surge Other		→			-		\vdash			 -		Vrong	
Ripples in Bend Drill Holes Offset				Tuha		4	\vdash			<u> </u>		_	Other
				i iube	-	4	\vdash		•	L			1
Torque Waves in Extrusion Drawing Out of Calibration	}			Extrusio	n -	Drawing	\vdash		Calibration				

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Finish

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

START TIME: FINISH TIME:

Page 2 March-08-13 9:53:34 AM Item ID: D2938-2 Accept *N900040100* Setup Start **Revision ID:** Item Name: Saddle RH Out. 206 Start Date: 3/08/13 **Start Qty: 12.00** *12* Cust Item ID: Required Date: 3/29/13 Req'd Qty: 12.00 *12* **Customer:** Reference: Run Start Process Plan: Approvals: Date: Tooling: Date: ____ QC: ____ Date: ___ SPC (Y/N): ____ _ Date:____ Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Accept Reject Insp. Work Center ID Description **Run Hours** Code **Qty** Otv Number Stamp 130 QC8- Inspect parts - second check 0.00 ml 13/04/15 *130* QC 0.00 Memo Quality Control 140 Chemical Conversion Coat per QSI005 4.1 0.00 *140* HandFinish 0.00 Memo Hand Finishing 155 Spray Painting per QSI005 4.2 0.00 *155* SprayPaint 0.00 Memo PRIME B//4319 Spray Painting DELFLEET BLUE B 123253 DELFLEET CLEAR B 125035

DOASUND

Date: 13 05 (25

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

								QA Closed:	Date:	
Work Order	: 9	816	54		DISPOSITION		AGAIN	ST DEPARTMENT		
Part No	Dá	193	8-2	<u>) </u>	Rework Scrap Use-as-is	1 1	Skid-tube Crosstu Machining Small F noforming Finish	ab Pro	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
NCR No	o. <u>13</u>	-Z(el	o V		Work Order Update		Large Fab Compos	<u> </u>	Supplier	
Root	D-11-	Chara	04		ption of work order update	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Cause	Date	Step	Qty		or Non-conformance		Description	Date	Verification	QC IIISPECTOI
Doc/Data Equip/Tooling Operator				Found o	of inspection that 7 FADDA: Part Missin Q	104	the paint as Dea	4.0	1	(OA)
Material Setup	-	. Ak	412	have	Post Missin Q	@)24Z	the Paint as per Dis + Poz astas	H 13-5-13	13.05.13	8>242td
Other Process	3/6/13	* 55		Bitm	of while Bortale A covery Ponty/LOA	13/5/13	Blue 125476			8>242ty/
Supplier	ן י'			I Solt A	KA		clear 125385			
Training Unapproved	-			Ri. no	4 corety Parti/LOA					
· · · · · · · · · · · · · · · · · · ·						AULT CATE	GORY			
Landing	g Gear				General					
ſ	Bending				Bend	Grain		Ovalized		Pressure/Forced
	Centre No	t Concer	ntric to	o/s	BOM/Route	Hardwa	are	Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged	Inspect	ion Incomplete	Part Incorre	ct ,	Weld
	Crushed/0	Crimped.			Burrs	Instruct	tions Incomplete/Unclear	Part Lost/M	issing	Wrong Stock Pulled
	Cuffs				Contamination	Mainte	enance	Part Moved		
	Heat Trea	t			Countersink	Mislabe	eled	Positioned \	Wrong	-
	Inspection	n Strip in	Tube		Cut Too Short	Misread	d · ·	Power Loss,	/Surge	Other
	Ripples in	Bend			Drill Holes	Offset				
	Torque W	aves in E	xtrusio	n.	Drawing	Out of	Calibration			
	Turning So	equence			Finish	Out of	Sequence		·.	
	Wave/Tw	ist in Tub	oe .		Folio	Outside	e Dimensions			

Quality Control

March-08-13 9:53:34 AM Item ID: D2938-2 Accept *N900040100* Setup Start / *! **Revision ID:** Item Name: Saddle RH Out, 206 Start Date: 3/08/13 **Start Qty: 12.00 Cust Item ID:** Required Date: 3/29/13 Req'd Qty: 12.00 *12* **Customer:** Reference: Run Process Plan: Date: Approvals: Tooling: Date: _____ Date:____ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp 165 QC14- Inspect Spray Paint : 0.00 *165* QC 0.00 Memo **Quality Control** Identify as per dwg & Stock Location 170 0.00 *170* Packaging 0.00 Memo Packaging 180 QC21- Final Inspection - Work Order Release 0.00 *120* 0.00 Memo

MLJ 13-05-16

									DQA:	Date:	
NCR: Ye	es / No				WORK ORDER NON-C	ONFOR	MANCE / UP	DATE	QA Closed:	Date:	
Work Order	r·				DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Work Order	'·				Rework		Skid-tube	Crosstube]	Water Jet	Engineering
Part N	0.				Scrap	Machining Small Fab			Pro	d. Eng. Coor.	Quality
					Use-as-is	Thern	noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR N	0				Work Order Update] [Large Fab	Composite]	Supplier	
			T	D	ation of work order undeto	Initial	Λ.	tion	Sign &		
Root				l	ption of work order update	1	ł		1	V	061
Cause	Date	Step	Qty	1	or Non-conformance	Chief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data											
Equip/Tooling											
Operator									į		
Material		İ									
Setup	•										
Other										-	
Process											
Supplier			1							**	

Landing Gear General Pressure/Forced Bend Grain Ovalized Bending BOM/Route Over/Under tolerance Temperature/Cure Centre Not Concentric to O/S Hardware Inspection Incomplete Part Incorrect Weld Cracks Broken/Damaged Part Lost/Missing Wrong Stock Pulled Instructions Incomplete/Unclear Crushed/Crimped. Burrs Part Moved Maintenance Cuffs Contamination Positioned Wrong Mislabeled Countersink **Heat Treat** Other Misread Power Loss/Surge Inspection Strip in Tube Cut Too Short **Drill Holes** Ripples in Bend Offset Out of Calibration Drawing Torque Waves in Extrusion Out of Sequence Finish Turning Sequence Outside Dimensions Wave/Twist in Tube Folio

FAULT CATEGORY

Training Unapproved

Picklist Print

March-08-13 9:53:37 AM

Work Order ID: 98164

98164

Parent Item:

D2938-2

D2938-2

Parent Item Name: Saddle RH Out. 206

Start Date: 3/08/13

Required Date: 3/29/13

Start Qty: 12.00

Required Qty: 12.00

Comments:

PP: B 00.06.26 New DWG rev (mpp 2069)EC

IPP Rev:C As per Rev C 07-03-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	
D6101-003		Manufactured	No			100	Each	0.0000	1	12		· · · · · · · · · · · · · · · · · · ·		
D6101-00)3								**	12				

Saddle Billet, 7075

98417

F.k 13/04/13

DQA:	Date:	

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

									QA Closed:	Date	•
Work Orde	r·				DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	*
Part N					Rework Scrap Use-as-is	The	Skid-tube Machining	Crosstube Small Fab Finishing	-4	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
NCR N	0				Work Order Update] ''''	Large Fab	Composite]	Supplier	
Root			<u> </u>	Descri	ption of work order update	Initial	Ac	tion	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Chief En	g Desc	ription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling		·								·	
Operator Material	7										
Setup Other	<u> </u>				•						
Process	_										
Supplier Training										·	
Unapproved		<u> </u>							<u> </u>		
						AULT CAT	EGORY				
Landin F					General			_	٦	_	7
-	Bending Centre No	at Canca	ntric to (~ -	Bend BOM/Route	Grain Hardv		}-	Ovalized Over/Under	tolerance	Pressure/Forced Temperature/Cure
-	Cracks	or conce	mile to t	" -	Broken/Damaged	\vdash	ction Incomplete	-	Part Incorre		Weld
-	Crushed/	Crimped			Burrs		ctions Incomplete/	'Unclear	Part Lost/M	issing	Wrong Stock Pulled
-	Cuffs	•			Contamination	Main	tenance		Part Moved		_
	Heat Trea	at			Countersink	Mislal	peled 😋		Positioned \	• Vrong	
	Inspectio	n Strip in	Tube		Cut Too Short	Misre	ad		Power Loss/	'Surge	Other
	Ripples in	n Bend			Drill Holes	Offset	t				
· [Torque W	Vaves in E	Extrusion	1	Drawing	Out o	f Calibration				
	Turning S	equence			Finish	Out o	f Sequence				
Γ	Wave/Tw	ist in Tul	oe		Folio	Outsid	de Dimensions		,		

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

DART AEROSPACE LTD	Work Order:	98/44
Description: 206 Saddle, Outboard, Right side	Part Number:	D2938-2
Inspection Dwg: D2938 Rev. C		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2938 Rev. C and record below: 1

	**. •			Re	corded Actu	ual Dimensi	ons	,	
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	Ву	Date
Α	0.100	0.140		E116	0116	ـ االه	0116		
В	0.100	0.140		116	ما۱۱	- 176	-116		
С	0.100	0.140		0117	617	. 116	ه ۱۱ (ه		
۵	0.210	0.230		.220	. 220	.219	,219		
Ш	1.245	1.255		1,250	1,250	1,250	1,250		
F	1.245	1.255		1.250	1,250	1,250	1,250		
G	2.495	2.505		2,500	2.500	2.500	2,500		
Ι	0.510	0.515		,512	0512	-512	-512		
	1.572	1.582		1,577	1.577	1.577	1,577		
7	2.495	2.505		2.500	5.500	2.500	2.50		
K	0.257	0.262		° 525%	.258	, 258	.258		
ال	0.312	0.317		.314	, 314	.314	0314		
Μ	0.235	0.240		· 237	'S3J	*534	2237		
Z	0.100	0.140		.119	.117	-118	-119		
0	0.540	0.560		_a 549	₆ 549	.550	.548		
ը.	0.490	0.510	:	,500	.500	₋ 500	.500		
Q	3.715	3.725		3,720	3,720	3.720	3.720		
R	2.720	2.760		3,741	2,741	2,741	2,741		
S	0.240	0.270		. 253	. 253	, 251	,251		
Τ	0.100	0.180		~130	.130	130	o130		
J	1.625	1.635		10630	1.630	1.630	1.630		
V	1.362	1.372	•	1,367	1.367	1.367	1.367		
V	0.316	0.321		· 316	.316	.316	,316		
Х	1.250	1.270		1.260	1.2595	1, 2605	1.261		
Υ	1.565	1.585		1,575	1.575	10576	1.576		
Z	0.178	0.198		881-	881	•188	-188		· · · · · · · · · · · · · · · · · · ·
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH			,						
	Acc	ept/Reje	ct .						

	<u> </u>	
Measured by:	FK.	Audited by
Date:	13/04/14	Date: 13/64/15

Rev	Date	Change	Revised by	Approved
Α		New Issue	ŀRF	•
В	02.12.12	Reformat; Added Dim. X-Y, DT8683, DT8686, DT8690	KJ/RF	
С	07.03.21	Revised per drawing revision C	KJ/JLM A	

DART AEROSPACE LTD	Work Order:	98/44
Description: 206 Saddle, Outboard, Right side	Part Number:	D2938-2
Inspection Dwg: D2938 Rev. C		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2938 Rev. C and record below:

			ingiliou oit mor		corded Act			J	
Dim	Min	Max	Go/No Go Gauge	5	6	7 8	k 8	Ву	Date
Α	0.100	0.140		» 116	مازاه	× 1160	a 116	+	· · · · · · · · · · · · · · · · · · ·
В	0.100	0.140		-116	0110	· 116	0116	 	
_ C	0.100	0.140		0115	0110	. 116	0115	 	
D	0.210	0.230		.270	.218	.220	.219	+	۸
E	1.245	1.255		1.250	1.250	1,250	1.250		
F	1.245	1.255		1.250	1.250	1.250	1,250		
G	2.495	2.505		2.500	2.500	2500	2,500	1	
Н	0.510	0.515		.512	\$513	•5/2	.512		
	1.572	1.582		1.579	1.577	1.577	1.577	1	
J	2.495	2.505		2.500	2.500	2.500	2.500	1	
K	0.257	0.262		.258	,258	-258	.25%		
L	0.312	0.317		0314	-314	. 314	314		
М	0.235	0.240		.237	.777	.237	- 237		
N	0.100	0.140		.120	0119	,121	119	 	
0	0.540	0.560		°550	,550	-550	,549		
Р	0.490	0.510		,500	,500	,502	0501		
Q	3.715	3.725		3.720	3,720	3,720	3.720		
R,	2.720	2.760		2,741	2.741	2.741	2.741		
S	0.240	0.270		,252	.251	.250	.251		1 in
T	0.100 -	0.180		.130	0130	~130	-130		
U	1.625	1.635		1,630	1.630	1.630	1.630		
V ~	1.362	1.372		1.367	1,367	1.367	1.367		······································
W	0.316	0.321		.316	1,367	316	0316		
X	1.250	1.270		1.260	1.2595	1.263	1,260		
Υ	1.565	1.585		1.5755	1.575	1.578	1.575		·
Ζ	0.178	0.198		8813	.188	881.	-188	1.	
AA									
AB									
AC									-
AD									
AE									
AF					ş				
AG									
АН	a						Ų.		
	Acc	ept/Rejec	et						

Measured by: 15k	Audited by	Any.
Date: 13/04/15	Date:	13/14/15

Rev	Date	Change	Revised by	Approved
Α		New Issue	RF	
В	02.12.12	Reformat; Added Dim. X-Y, DT8683, DT8686, DT8690	KJ/RF	1
С	07.03.21	Revised per drawing revision C	KJ/JLM A	GIII
	07.03.21	Revised per drawing revision C	KJ/JLM خ	_

DART AEROSPACE LTD	Work Order:	98/44
Description: 206 Saddle, Outboard, Right side	Part Number:	D2938-2
Inspection Dwg: D2938 Rev. C		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2938 Rev. C and record below:

	Recorded Actual Dimensions					1011.	,		
Dim	Min	Max	Go/No Go Gauge	9	10	\$	12	Ву	Date
Α	0.100	0.140		عااله	-116	0116	0116	 	
В	0.100	0.140		116	11 (a	ما ١١٠	-110	 	
С	0.100	0.140	_	0116	-116	3116	.116		
D	0.210	0.230		-220	219	. 220	-219		
E	1.245	1.255		1.250	1,250	1,250	1.250		
F	1.245	1.255		1.250	1,250	1,250	1.250		
G	2.495	2.505		5.500	2.500	2.500	2.500	 	
Н	0.510	0.515		25/2	.512	0512	.512-		
1	1.572	1.582		1-577	1.577	1.577	1.577		
J	2.495	2.505		2.500	2.500	2.500	2,500		
K	0.257	0.262		,25%	.25%	258	-25%	† †	
L	0.312	0.317		.314	-314	1919	.314		
М	0.235	0.240		0237	£237	°237	.237		
N	0.100	0.140	-	-119	0119	.119	.118	<u> </u>	
0	0.540	0.560		.549	,550	。550	.543		
Р	0.490	0.510		,500	.5 <i>0</i> 0	.500	.500		
Q.	3.715	3.725		3.720	3.720	3,720	3.720		
R	2.720	2.760		2.741	2.741	2.741	2.741		
S	0.240	0.270		.251	0251	,251	.252		· · · · · · · · · · · · · · · · · · ·
Т	0.100	0.180		130	.130	130	130		
U	1.625	1.635		1.630	1.630	1,630	1,630		
V	1.362	1.372		1,362	1,362	1.362	1.362		
W	0.316	0.321		.316	.316	e316	.316		
Х	1.250	1.270		1.260	1.260	1.260	1.2585		
Υ	1.565	1.585		1.5755	1.5755	1.575	1.574		
Ζ	0.178	0.198		.188	- 188	0188	.188		
AA									
AB									
AC									
AD									
AE									
AF									
AG									
АН									
	Acc	ept/Rejec	et						

Measured by: Audited by Audited by	
Addited by	1
Date: 17/04//5 Date: 23/04/15	
Date. 73707/10	

Rev	Date	Change	Revised by	Approved
Α		New Issue	RF	
В	02.12.12	Reformat; Added Dim. X-Y, DT8683, DT8686, DT8690	KJ/RF	1
С	07.03.21	Revised per drawing revision C	KJ/JLM A	all

